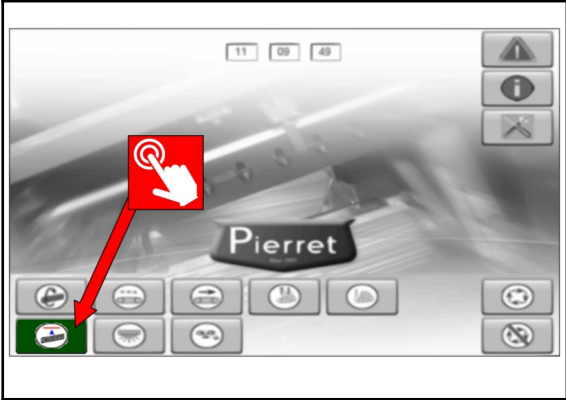
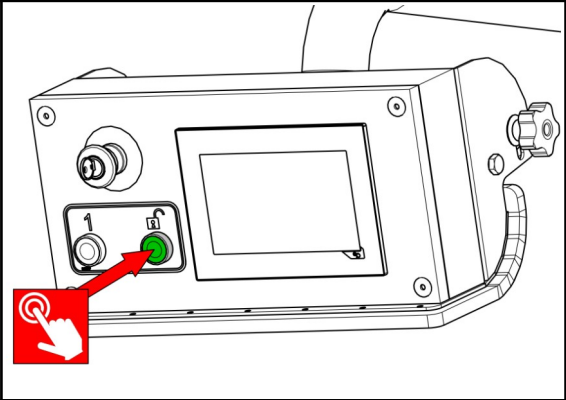
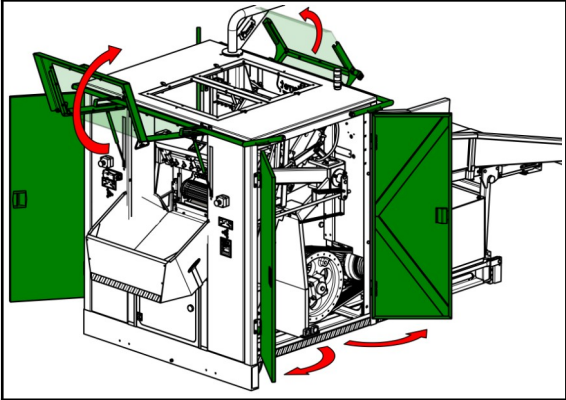
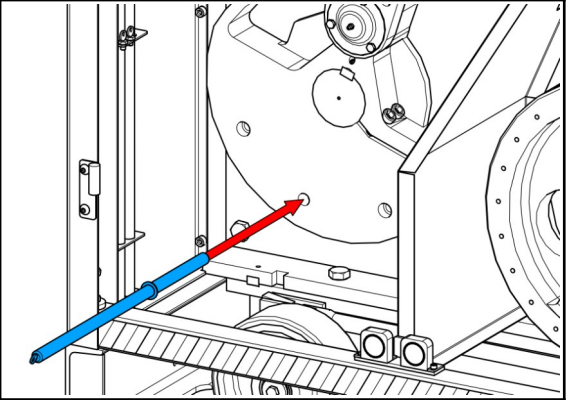
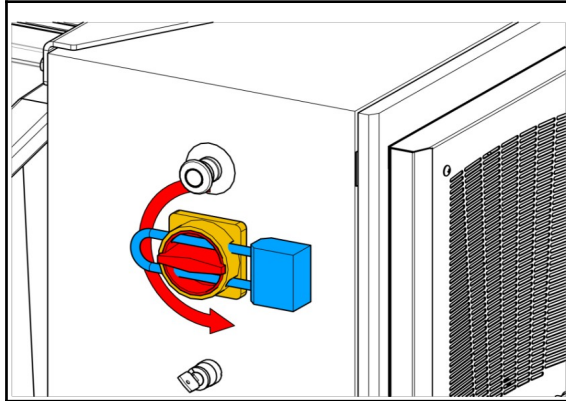
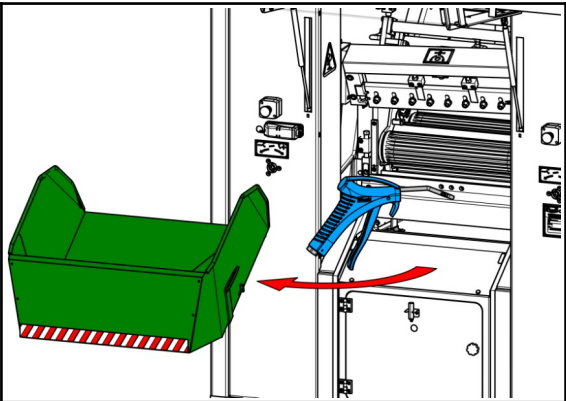
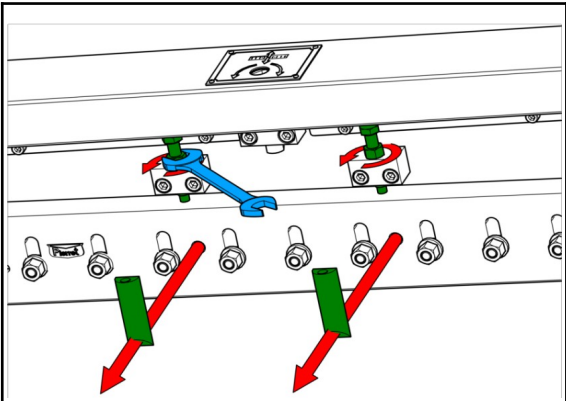
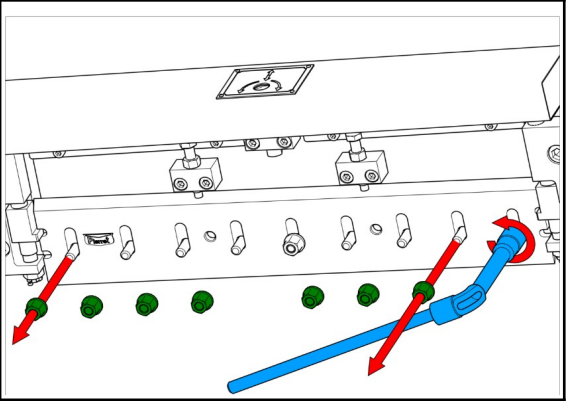
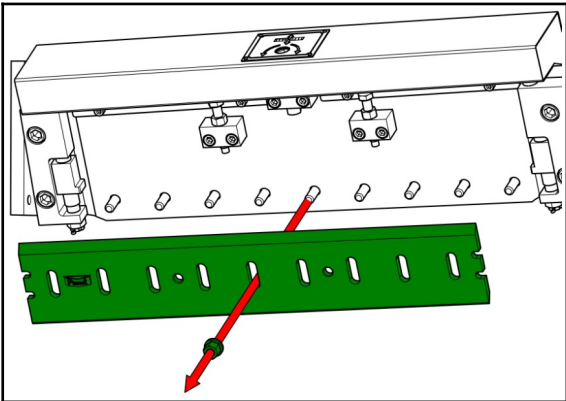
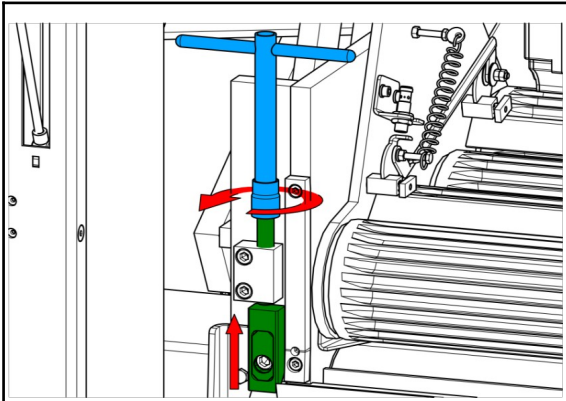
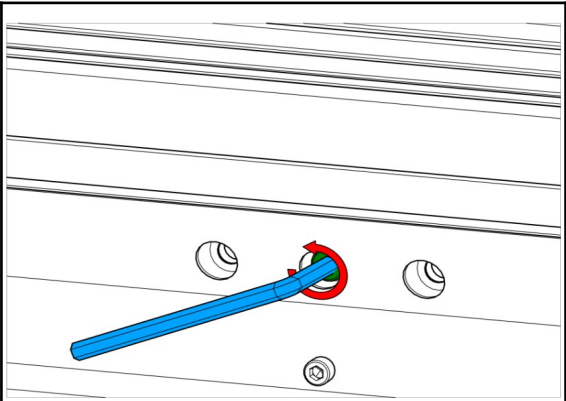
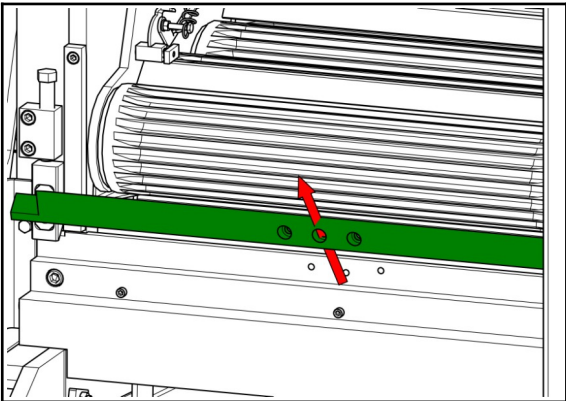
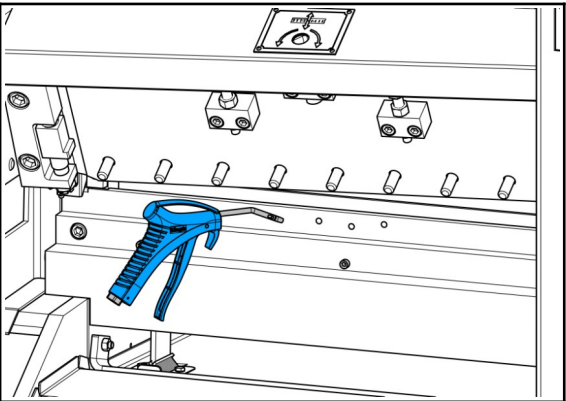
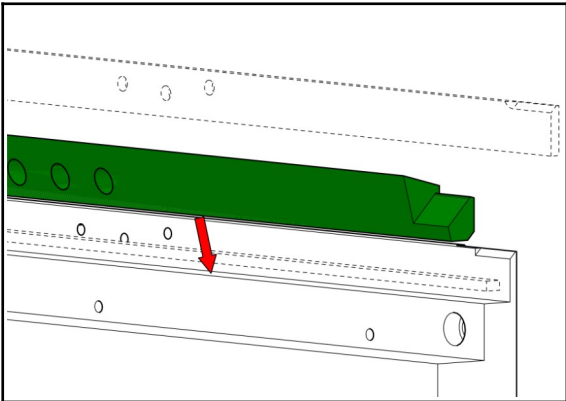
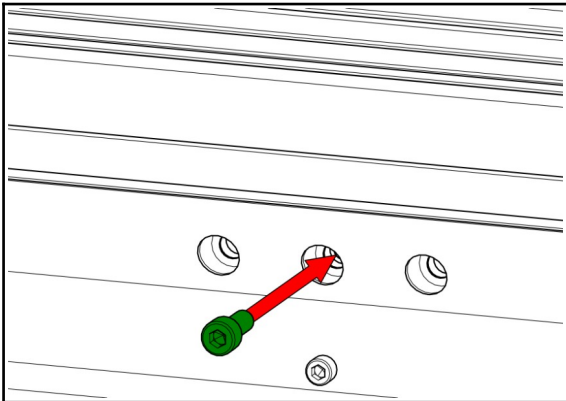
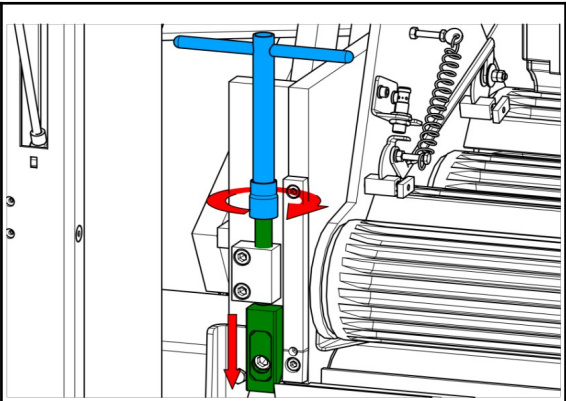
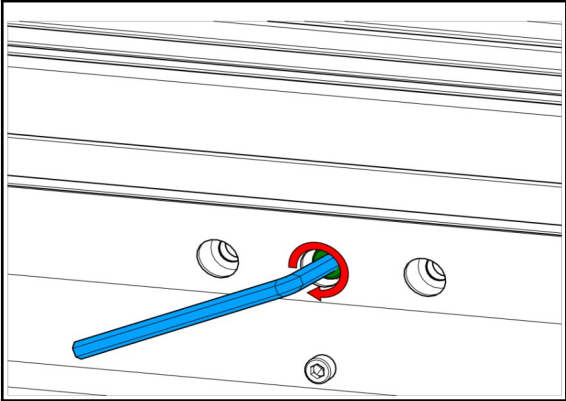
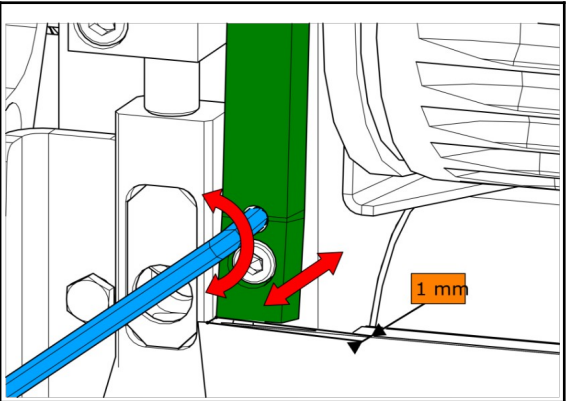
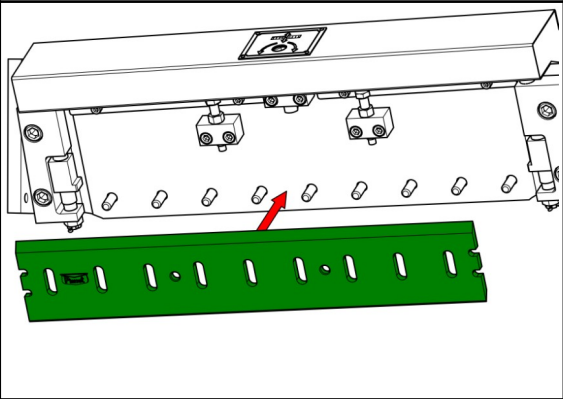
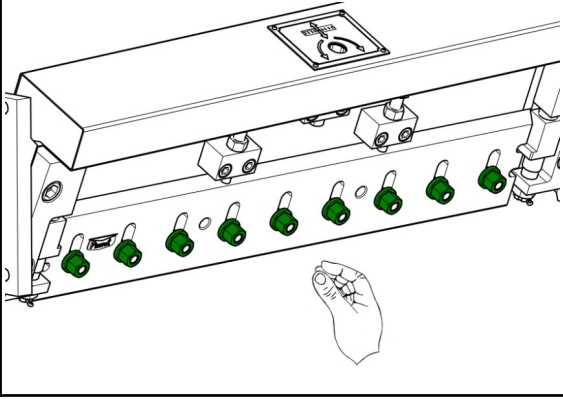
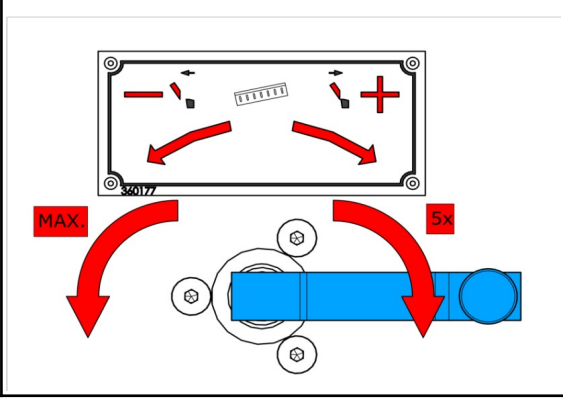
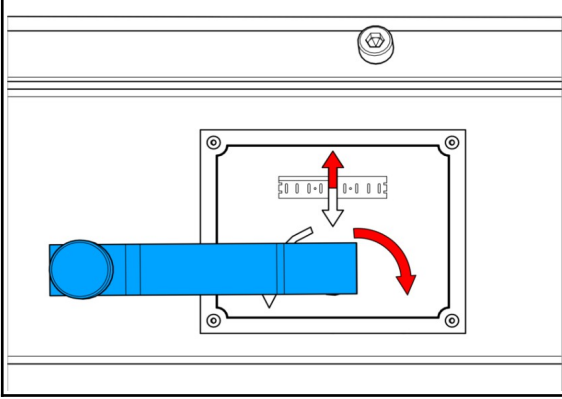
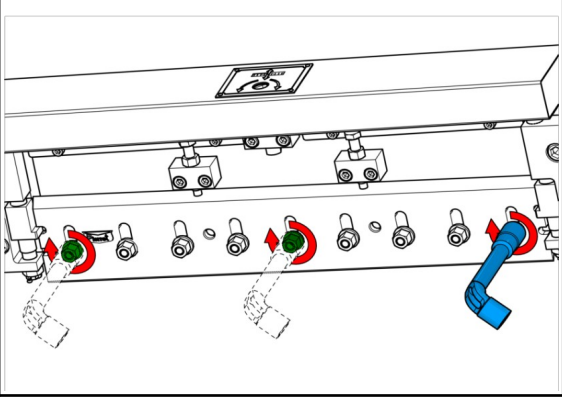
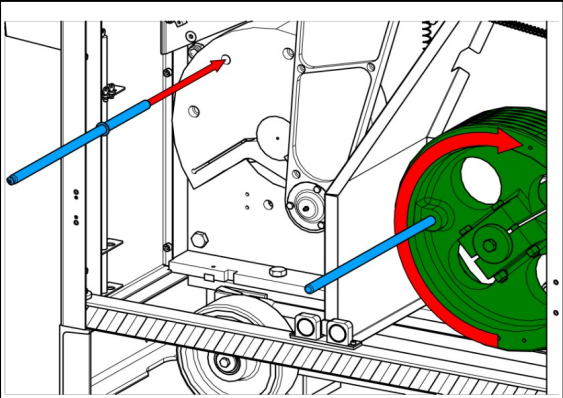
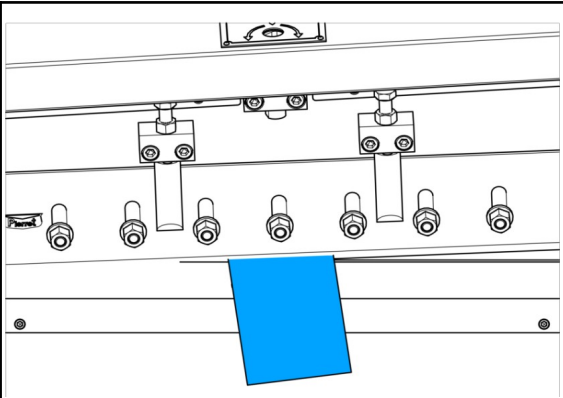
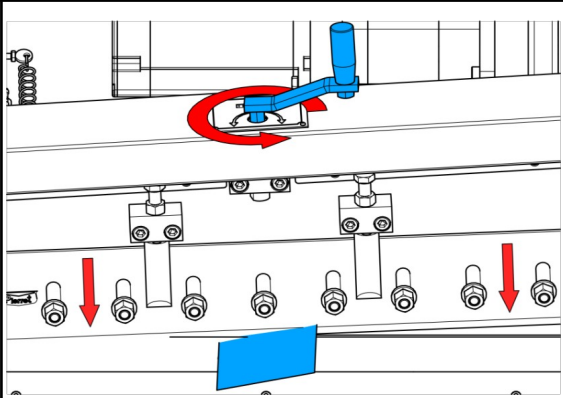
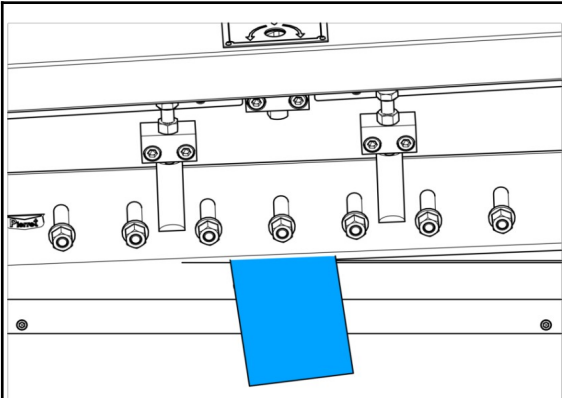
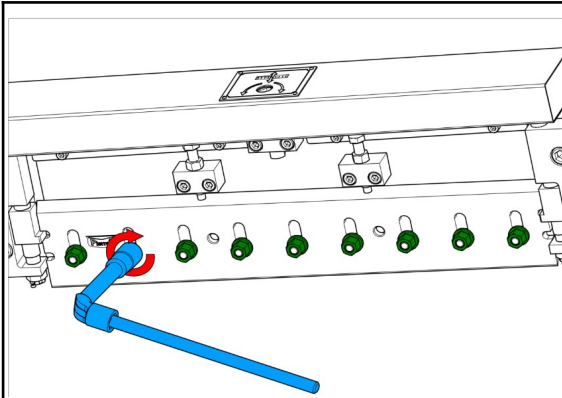
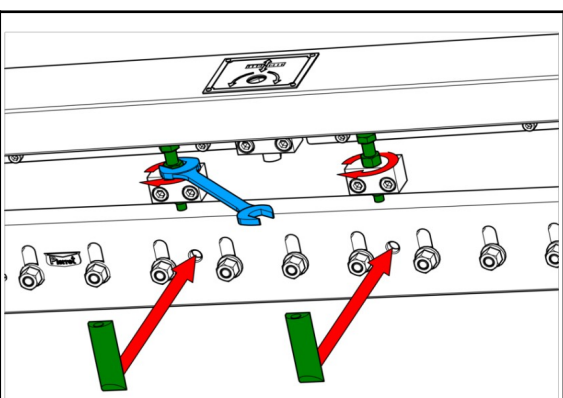
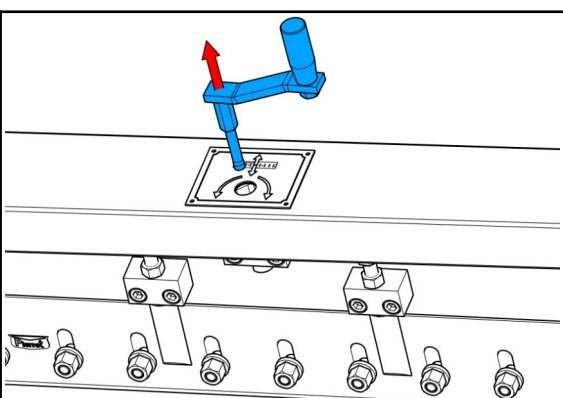
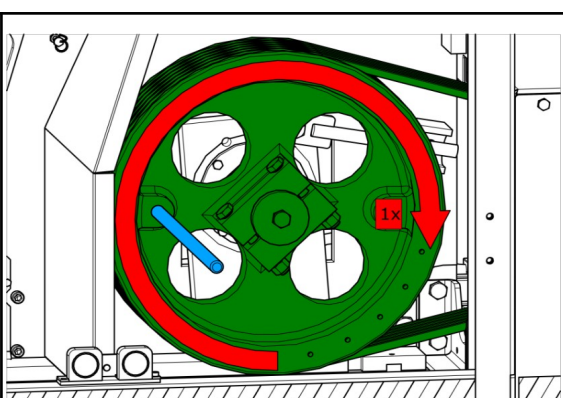
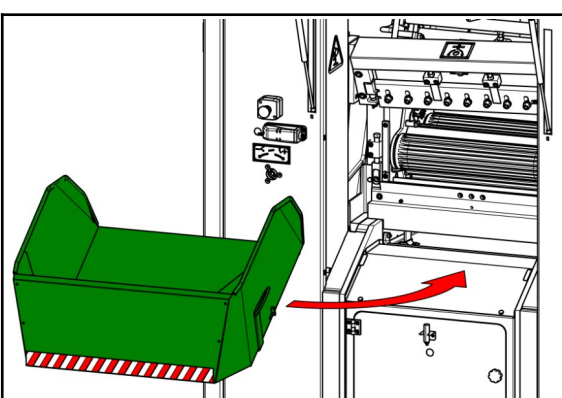
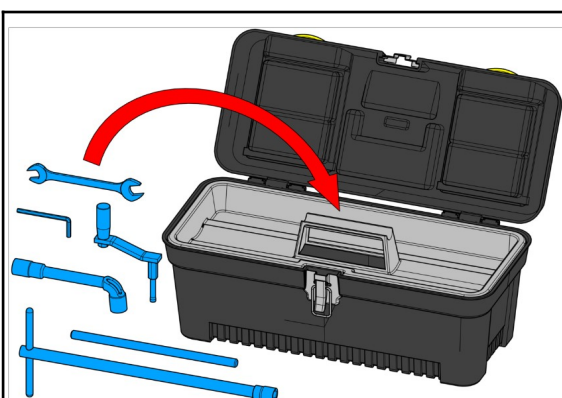
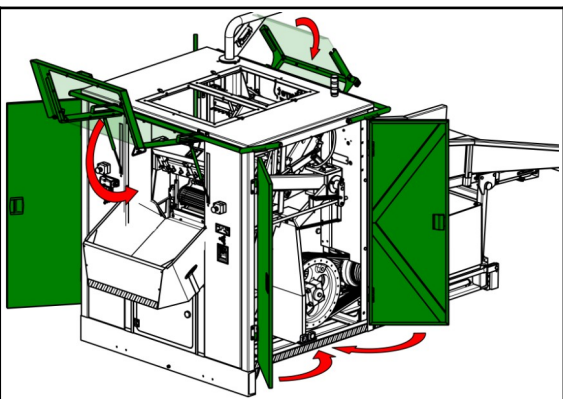
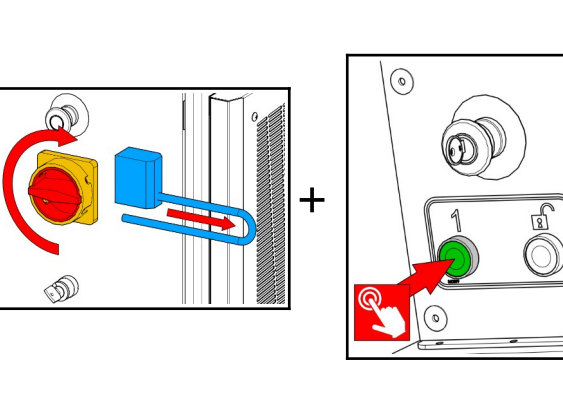
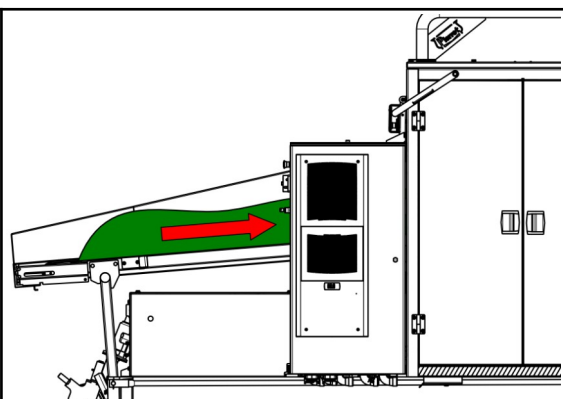
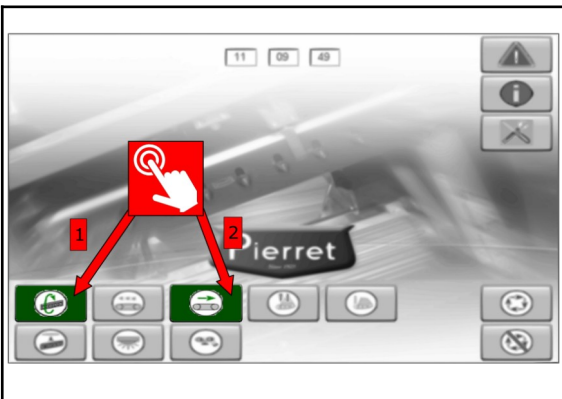
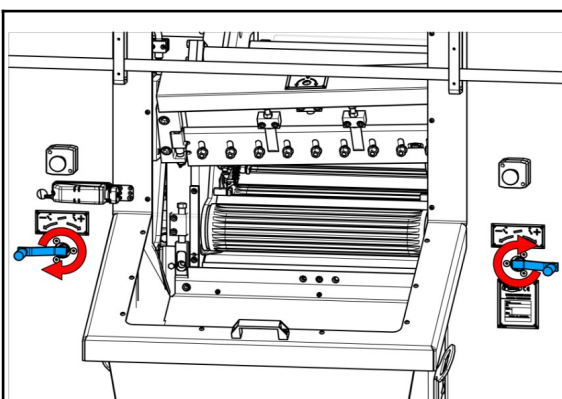


|                                                                                                                                             |                                                                                                                                       |                                                                                                                                       |                                                                                                                                          |                                                                                                                                                   |
|---------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|
| <div>1</div> <div>将刀架置于上部位置。</div> <div></div>              | <div>2</div> <div>将驱动单元置于上部位置。</div> <div></div>    | <div>3</div> <div>松开安全锁定装置。</div> <div></div>      | <div>4</div> <div>掀起前盖和后盖。打开大机箱边的门。</div> <div></div> | <div>5</div> <div>用安全杆锁住切割系统。</div> <div></div>                |
| <div>6</div> <div>在断开时关闭电源 打开并拧紧一个挂锁。</div> <div></div>     | <div>7</div> <div>戴上合适的手套。</div> <div></div>        | <div>8</div> <div>拆下出口滑槽，清洗机器。</div> <div></div>   | <div>9</div> <div>拆卸移动刀止推块。</div> <div></div>         | <div>10</div> <div>除去中间的那个，把所有的螺母都拆下来。</div> <div></div>       |
| <div>11</div> <div>保养移动刀，取下中心螺母，把刀拿开。</div> <div></div>   | <div>12</div> <div>松开螺丝，向上移动夹具。</div> <div></div> | <div>13</div> <div>取下固定刀的中心螺丝。</div> <div></div> | <div>14</div> <div>取下固定刀具。</div> <div></div>        | <div>15</div> <div>清洁刀具的位置如果有必要使用砂纸清洁。</div> <div></div>     |
| <div>16</div> <div>如果有必要，给新的固定刀具装上一些垫片。</div> <div></div> | <div>17</div> <div>安装中心螺丝，不要拧紧。</div> <div></div> | <div>18</div> <div>拧紧2个夹具。</div> <div></div>     | <div>19</div> <div>拧紧中心螺丝。</div> <div></div>        | <div>20</div> <div>调整2个物料导轨±1mm，距离固定刀具的刀刃。</div> <div></div> |

|                                                                                                                           |                                                                                                                     |                                                                                                                    |                                                                                                                 |                                                                                                                    |
|---------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|
| <p>21 把移动刀具放在刀架上 (正确的 Pierret logo)。</p>  | <p>22 用手拧紧螺母。</p>                 | <p>23 --方向完全拧开调节杆然后+方向拧5转。</p>  | <p>24 把刀具放在上面的位置，用手摇曲柄。</p>  | <p>25 稍微拧紧中心螺母和2个外部螺母。</p>      |
| <p>26 将刀架置于调节位置然后放置安全杆。</p>               | <p>27 将一张纸折叠成8层，并将其放在刀具的交汇点。</p>  | <p>28 转动曲柄手柄，直到纸张完全压紧。</p>      | <p>29 在4张纸上重复这个过程。</p>       | <p>30 紧固螺母(135nm)。</p>          |
| <p>31 放置移动刀具的止动器并稍微拧紧。</p>              | <p>32 从刀架上拆下曲柄。</p>             | <p>33 手动转动一圈切割系统（箭头方向）</p>    | <p>34 把出口滑槽放回去。</p>        | <p>35 把工具放在工具箱里。</p>          |
| <p>36 关上大机箱的侧门。放下前面和后盖。</p>             | <p>37 使机器处于工作状态。</p>            | <p>38 在进料皮带整个宽度上放置一些材料。</p>   | <p>39 启动切割系统和进料系统。</p>     | <p>40 将调节杆沿+方向旋转至物料切割干净。</p>  |